



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3027-7
Job Sheet 169007



Part No: D3027-7

Job Qty: 20 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP C 05.10.07 Added forming step and Issue P/O KJ/JLM IPP Rev:B Now on WaterJet 08-12-08
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	20 pcs	12/2/17	12/2/17	0.00	0.53	Waterjet1		SCAS
120	QC	20 pcs	12/2/17	12/2/17	0.00	0.00	QC8		38
130	Brake NC	20 pcs	12/2/17	12/2/17	0.01	0.47	Brake NC 1		38
140	QC	20 pcs	12/2/17	12/2/17	0.00	0.00	QC5		38
150	HandFinish	20 pcs	12/4/17	12/4/17	0.00	0.47	HandFinish1		2017-12-06 JSC
160	QC	20 pcs	12/4/17	12/4/17	0.00	0.00	QC7		38
170	Packaging	20 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3		9-88
180	QC21-SA	20 Ea	12/4/17	12/4/17	0.00	0.00	QC21		DEC 07 2017

Part Op 100 - 1-Cut as per Dwg D3027 ***NOTE GRAIN DIRECTION*****
Descriptions: 130 - Deburr if necessary Form as per Dwg D3027

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.050	0	124	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	1.850inches $\pm$ 0.010	1.860 1.840		
2	Clip	1.870inches $\pm$ 0.010	1.880 1.860		
3	Clip	0.130inches $\pm$ 0.030	0.160 0.100		

Plex 11/29/17 7:20 AM Dart.lajeunesse.marie

DART
AEROSPACE
S015984



Clip

PART NO: D3027 - 7
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

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Mfg Date: 11/30/17
Job No: 169007

